You must drain the oil before you begin.

1. Remove The ODE Output Shaft Cover (Part # 7) and The DE Output Shaft Cover (Part # 10).

   NOTE: Although They Are The Same Size, The Bearings For The ODE and DE and The DE Seal (Part # 24) Are Suppose To Go With The Covers. In Most Cases, They Stay In The Cover When You Remove The Covers. If Not, They Should Stay On The Shaft Which Is To Be Turned Around Also.

2. Put The ODE Output Shaft Cover (Part # 7) Where The DE Output Shaft Cover (Part # 10) Was And Tighten It Up. When Installing The ODE Output Shaft Cover (Part # 7), The Original Gasket (Part # 11) Is To Be Used If There Is No Damage. If The Gasket Is Damaged, Use A New One.

3. Turn The Output Shaft (Part # 21) Around. The Following Parts Are Part Of The Worm Shaft Assembly and Are Should Be Turned Around With The Shaft.

   Shaft Sleeve (Part # 19) – 1 At Each End
   Key (Part # 20)
   Key At Output End (Part # 22)
   Worm Wheel (Part # 23)


6. Replace the gear oil with the correct amount for the desired mounting position.